











## **About East West—**

#### **GLOBAL MANUFACTURING**

East West is first and foremost a global solutions company focused on the realization of products, from design to distribution. As specialists in onshore, near-shore, and offshore manufacturing, we offer a seamless path to scale and an exceptional speed-to-market strategy while driving down costs and adhering to the highest quality standards. We are one integrated family, working together to support our customers throughout the entire product life cycle.

#### **DESIGN SERVICES**

By providing custom design and manufacturing solutions, our U.S.-based engineering team becomes an extension of yours. Working with a company providing both design and manufacturing services streamlines the transition from design to manufacturing. We can recommend design improvements, reduce manufacturing costs, enhance functionality and improve quality. Benefits of design services include cost analysis and reduction programs, SKU consolidation opportunities, reverse engineering and drop-in replacement products.

#### **DISTRIBUTION & U.S.-BASED CUSTOMER SUPPORT**

East West offers warehousing, distribution and cross-docking services. From loading containers to customs clearance, full logistics management to paperwork and administrative functions, we handle every detail—so you don't have to! Our Atlanta-based customer support team works closely with our logistics team to ensure your product is delivered on time. We are only a phone call away if you have any questions or concerns about your order.

#### **SELECT CAPABILITIES**

#### **ENGINEERED PRODUCTS**

Complex, critical-to-function components, sub-assemblies, and complete products.

This division focuses on projects that include precision metal, specialty rubber products and custom plastic parts.

## ELECTRONIC MANUFACTURING SERVICES (EMS)

We offer scalable, state-of-the-art facilities to manufacture PCBAs and complete box build assemblies. Our customers can scale with us through our multiple EMS facilities, never sacrificing quality.

#### MOTORS, FANS, BLOWERS, PUMPS

We provide a range of customized fans, blowers, pumps and AC/DC/EC motors to meet a variety of needs. East West's quality products will differentiate your company from the rest of the field.

ABOUT US EAST WEST MANUFACTURING



### Let's talk motors—

#### **ENGINEERING & MOTOR DESIGN SERVICES**

As an Original Design Manufacturer (ODM), we become an extension to your overburdened engineering team and bring expertise in offshore manufacturing. Our technical knowledge and expertise ensure that your manufacturing is done right while saving you money and enabling you to focus your efforts on what you do best.

East West's Motor Design Services Team specializes in designing custom motors tailored specifically to any customer application. We can provide solutions from our catalog of products or develop semi- to fully customized designs to best fit your budget and performance needs.

#### **AREAS OF EXPERTISE**

- AC, DC & EC motors
- CFD (Computational Fluid Dynamics)
- Electronic PCBAs
- Electrical subassembly/box builds
- FEA (Finite Element Analysis)
- loT devices
- In-house fan & motor performance testing capabilities
- Metal castings, stampings and forgings
- OEM customized fan, blower and pump solutions
- Plastic injection molding and tool making
- Custom motor design services (Ansys Maxwell software used for electromagnetic design)

#### **WORLD-CLASS MANUFACTURING FACILITIES**

East West was founded by engineers who understand both products and Design for Manufacturability (DFM). Our modern manufacturing facilities located in both China & Vietnam were designed from the ground up with quality, efficient production in mind. Our highly automated motor factory houses a UL-approved, dynamometer and application test facility that allows reverse engineering from your existing motors.

#### WE UNDERSTAND UL

Our factory has a UL-certified lab which provides speed and expertise for testing your products. You save the time and hassle of having your products shipped off to a UL-testing facility, which could take months for testing to be completed and reviewed. Our engineering team has years of experience with UL allowing us to manufacture products to effortlessly meet UL standards the first time.

#### **IN-HOUSE TESTING**

With a UL-approved dynamometer test facility, we're able to perform various testing applications on motors, axial fans and blowers including:

Airflow Testing

Acoustic

- Thermal Shock

Vibration

Stop/Start Cycling

Highly Accelerated
 Life Testing

- Continuous Run

Locked Rotor

ExtremeTemperature

**DID YOU KNOW?** 

East West manufactures more than 2 million motors each year.

OUR MOTOR SERVICES

EAST WEST MANUFACTURING



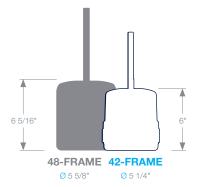
# Introducing HVAC's most innovative motor

#### THE FIRST OF ITS KIND

This motor was developed with composite material—allowing for optimized geometry, competitive pricing and lower weight—as well as interior permanent magnets (IPM), which are less likely to detach due to centrifugal force and allow for higher torque/speed and energy savings.

#### YOUR IDEAL SINGLE SKU SOLUTION

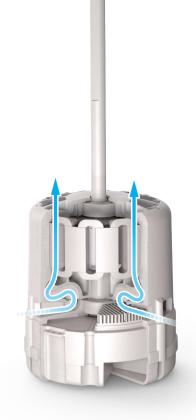
The motor's extremely wide peak efficiency range, with maximum efficiency of 88%, allows one motor SKU to be used to cover a range of application duty points. Optimized electro-magnetics enable maximum output power to be achieved from 1200 to 2000 RPM covering both standard 4-pole and 6-pole applications. Vertex 1/2 HP can be used for 120/208–277 VAC, 50/60 Hz input with consistent performance throughout the nominal voltage range without manual configuration.



#### PATENTED ACTIVE COOLING\*\*

East West's patented active cooling system, illustrated to the right, helps the motor achieve a significant increase in power density. For the Vertex 1/2 HP, this means providing the same performance as a typical 48-frame EC motor but in a 42-frame package size.

\*\* S. Andrew Semidey, "Electronically commutated DC motor," U.S. Patent 11 552 520, Jan. 10, 2023.



VERTEX EC MOTOR SERIES

# NO ONE SOLUTION FITS ALL—That's why we designed our Vertex motors in three efficiency tiers, which offer you the flexibility to choose the option best suited to your needs. \*\* Higher max. ambient temperature possible depending upon application requirements. Consult with your EW Account Manager for further details. PREMIUM HIGH STANDARD Peak Efficiency 88% 87% 85% Max. Output Power 450 W 373 W 373 W

480/477-466 W

-20 °C to 50 °C \*\*

3 Nm @ 1200 RPM

1.8 Nm @ 2000 RPM

5.5/3.4-2.5

Copper

Ferrite

510/508-492 W

-20 °C to 40 °C \*\*

3 Nm @ 1200 RPM

1.8 Nm @ 2000 RPM

5.6/3.6-2.9 A

Aluminum

Ferrite

570/560-544 W

-20 °C to **60 °C \*\*** 

3.6 Nm @ 1200 RPM

2.2 Nm @ 2000 RPM

Neodymium-Ferrite

6.5/4.0-3.0 A

Copper

Max. Power Input

Operating Temp.

Winding Material

Magnet Material

**Current Draw** 

Rated Torque

	PREMIUM	HIGH	STANDARD
	87%	85%	84%
	299 W	249 W	249 W
Max. Power Input	341/335–334 W	300/296–295 W	320/314–313 W
Current Draw	4.1/2.6-2.0 A	3.6/2.3-1.8 A	3.8/2.4-1.9 A
Operating Temp.	-20 °C to <b>60 °C</b> **	-20 °C to 50 °C **	-20 °C to 40 °C **
Rated Torque		2 Nm @ 1200 RPM 1.2 Nm @ 2000 RPM	2 Nm @ 1200 RPM 1.2 Nm @ 2000 RPM
Winding Material	Copper	Copper	Aluminum
Magnet Material	Neodymium-Ferrite	Ferrite	Ferrite

	PREMIUM	HIGH	STANDARD	
Peak Efficiency	86%	84%	81%	
Max. Output Power	225 W	187 W	187 W	
Max. Power Input	253/256–250 W	238/234–233 W		
Current Draw	3.2/2-1.6 A	2.9/1.8-1.5 A	3.0/2.0-1.6 A	
Operating Temp.	-20 °C to <b>60 °C **</b>	-20 °C to 50 °C **		5
Rated Torque	1.8 Nm @ 1200 RPM 1.1 Nm @ 2000 RPM	1.5 Nm @ 1200 RPM 0.9 Nm @ 2000 RPM	1.5 Nm @ 1200 RPM	T
Winding Material	Copper	Copper	Aluminum	
Magnet Material	Neodymium-Ferrite	Ferrite	Ferrite	

## **Learn more about Vertex—**

#### **FEATURES**

High voltage inputs (120/208–277 VAC) for 3-speed/torque operation

Low voltage inputs (12–30 VAC or 3.3–30 VDC) for 3-speed/torque operation

0–10 VDC/PWM (pulse width modulation) for variable speed/torque operation

Tachometer output/diagnostic output (1-pulse/rev)

3.3 VDC output (50 mA max) to power digital inputs when external controller does not have this output as an option

Motor configuration via serial communication for PC and Bluetooth dongle for smartphone

Possible elimination of interface modules when connecting to 3rd party controllers

Soft start allowing for controlled ramp-up to full speed

Control interface is a SELV (Safety Extra Low Voltage) system

Over-temperature protected electronics

#### **MOTOR SPECIFICATIONS**

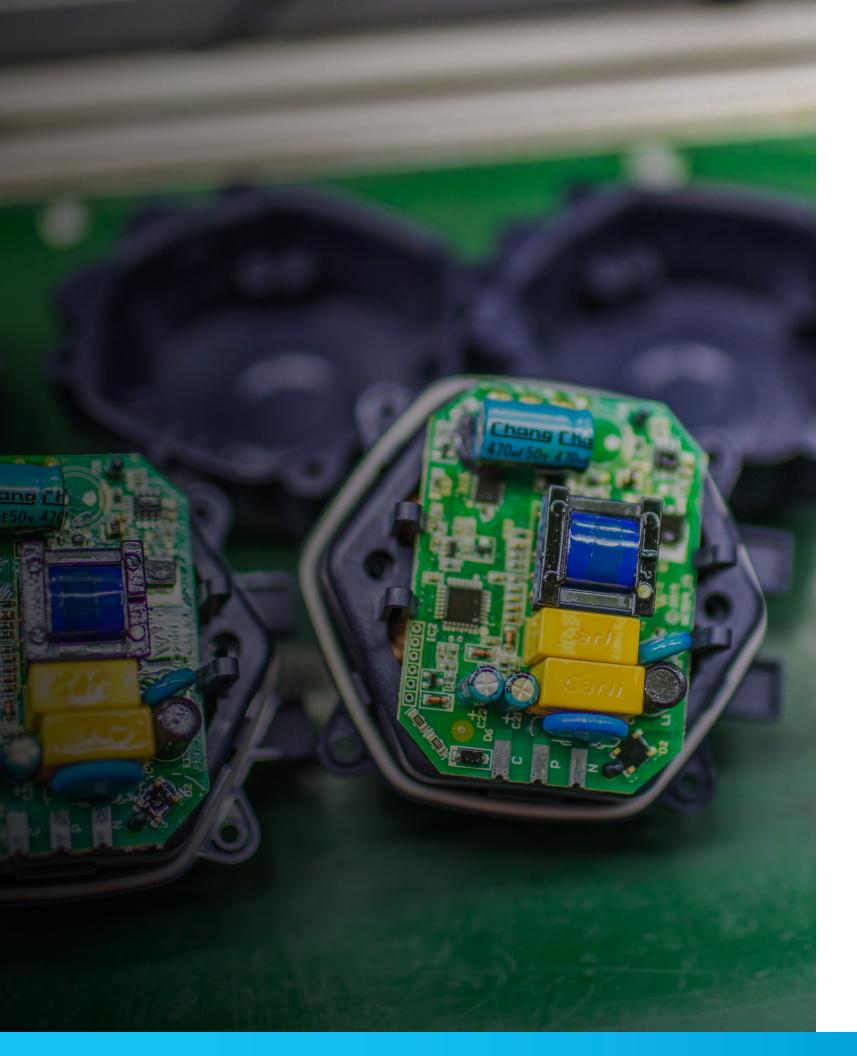
Tri Voltage	120/208–277 VAC 50/60 Hz
Speed Range	300 to 2000 RPM
Insulation	Class F
Bearing Type	Sealed ball bearing
Controller	Integrated
	Reversible via user configuration Default direction is CCWDE
Electronic Safety Features	Locked rotor Over-current Over-temperature protection
_	Belly band: single shaft Resilient mount: dual shaft Custom mounting: upon request
Approvals	UL 1004-7, UL 60730-1, CAN CSA E60730-1, CSA C22.2 NO. 77-14, CSA C22.2 NO. 100-14

#### **MOTOR MATERIALS**

Motor Casing, Electronics Housing & Over-molded Stator	PET composite with flammability rating UL94-5VA
Mounting Bracket	G30 zinc plated steel

**Shaft** #45 steel coated with SR70 rust proof oil

VERTEX EC MOTOR SERIES EAST WEST MANUFACTURING



## ECR2

# Our premier EC motor for refrigeration



#### TYPICAL APPLICATIONS

- Bottle coolers
- Vending machines
- Heat pump water heaters
- Reach-in display cases
- Other refrigeration equipment

#### **KEY FEATURES**

- High efficiency—up to 70%
- High power factor—up to 0.95
- RoHs & REACH compliant
- SKU reduction—reduces inventory & boosts economies of scale
- Highly reliable—design life L10 of 90,000 hours
- \*\* The ECR2 is typically used with 6"- 10" diameter blades. Consult your EW Account Manager for blade pitch angle compatibility, available customized OEM options and mounting options.

#### MOTOR SPECIFICATIONS

WOTOR SPECIFICATIONS		
Dual Voltage	115/230 VAC, 70-264 VAC, 50/60 Hz (all models)	
Output Power	0–13 W max.	
Speed Range	300 to 1800 RPM field programmable in 50 RPM increments	
Speed Options	3-speed, reversible or timed reverse options	
Max. Input Power	20.5 W	
Max. Input Current	0.10 A (@ 230 V) 0.20 A (@ 115 V)	
Power Factor	Up to 0.95 depending on load and voltage	
EMC Protection	4000 V (per EN61000-6-2)	
Noise	SWL 37 dBA @ 1300 RPM (per ISO1680)	
Insulation	Class A (105°C)	
Motor Protection	Electronic protection, locked rotor, automatic thermal derating	
Refrigerant Compatibility	HFC, CO2 and hydrocarbon (per IEC60335-2-89 Annex BB)	
ATEX (EX)	IEC 60079-15 Group 2, Category 3G	
IP rating	IP67 (wash-down duty)	
Operating Range	-30°C to +50°C (-22°F to +122°F)	
Storage Temp. Range	-40°C to +80°C (-40°F to +176°F)	
Weight	0.54 kg (1.2 lb)	

REFRIGERATION SOLUTIONS EAST WEST MANUFACTURING

Approvals ( E



## ECF2

# Our EC fan assembly for refrigeration



#### TYPICAL APPLICATIONS

- Bottle coolers
- Vending machines
- Heat pump water heaters
- Reach-in display cases
- Other refrigeration equipment

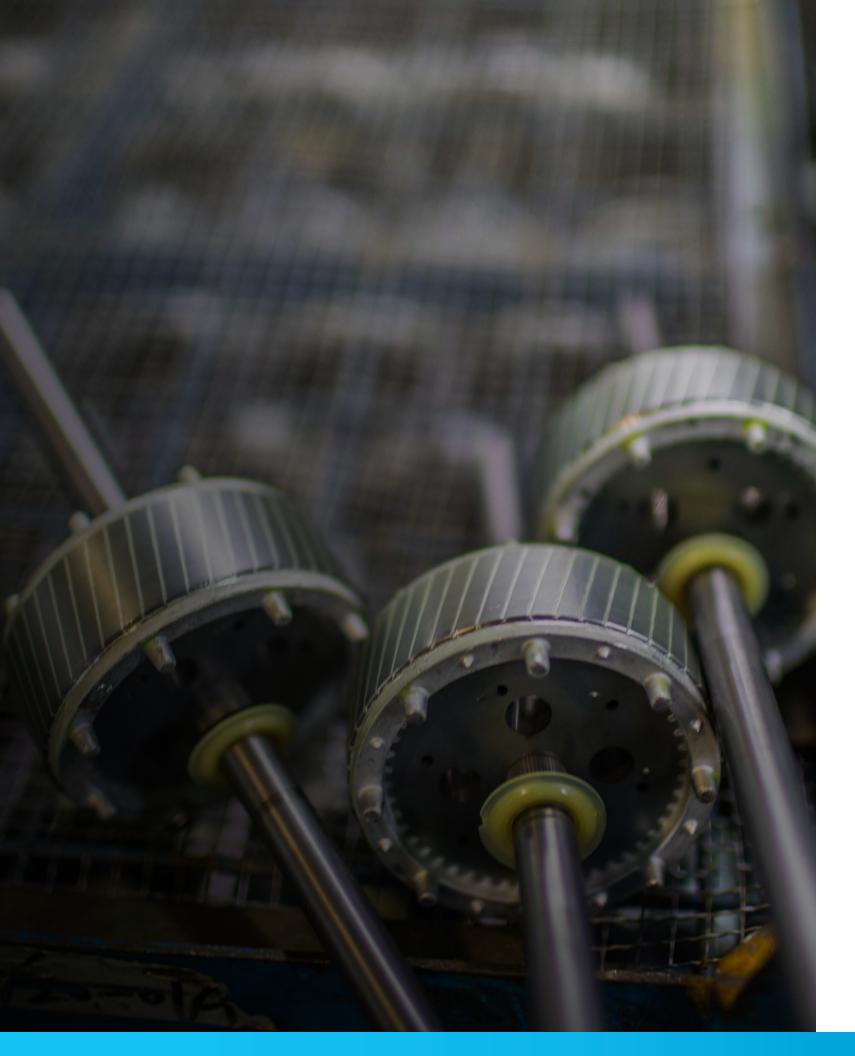
#### **KEY FEATURES**

- High efficiency—up to 70%
- High power factor—up to 0.95
- RoHs & REACH compliant
- SKU reduction—reduces inventory & boosts economies of scale
- Highly reliable—design life L10 of 90,000 hours

#### MOTOR SPECIFICATIONS

Dual Voltage	115/230 VAC, 70–264 VAC, 50/60 Hz (all models)		
Output Power	0–13 W max.		
CFM Range	0-355 CFM (3 speed programmable)		
Speed Range	300–1800 RPM field programmable in 50 RPM increments		
Speed Options	3-speed, reversible or timed reverse options		
Max. Input Power	20.5 W		
Max. Input Current	0.10 A (@ 230 V) 0.20 A (@ 115 V)		
Power Factor	Up to 0.95 depending on load and voltage		
EMC Protection	4000 V (per EN61000-6-2)		
Insulation	Class A (105°C)		
Motor Protection	Electronic protection, locked rotor, automatic thermal derating		
Refrigerant Compatibility	HFC, CO2 and hydrocarbon (per IEC60335-2-89 Annex BB)		
ATEX (EX)	IEC 60079-15 Group 2, Category 3G		
IP rating	IP67 (wash-down duty)		
Operating Range	-30°C to +50°C (-22°F to +122°F)		
Storage Temp. Range	-40°C to +80°C (-40°F to +176°F)		
Weight	0.86 kg (1.9 lb)		
Approvals	( Ex Rohs CAL'us		

REFRIGERATION SOLUTIONS EAST WEST MANUFACTURING



# Additional motor offerings—

#### **DEVELOPED FOR YOU**

East West offers our customers a wide range of motors. In addition to the motors listed in this brochure, we can also provide custom developments to meet your unique needs.

Contact our East West OEM Motor Sales Team to learn more about what we can provide for you!

#### TYPICAL APPLICATIONS

- Condenser fan
- Direct drive furnace blower
- Evaporative coolers
- Fan coil
- Filtration/room air cleaners
- Heat exchangers
- Heat pump water heaters
- Hot air convection fans
- Induced draft blowers
- Laboratory equipment
- Pump motors
- PTAC (packaged terminal air conditioner)
- Refrigeration
- Ventilation



#### 3.3"-FRAME AC MOTOR

Frame Size	3.3"
HP Range	40 W to 1/12 HP
Voltage Range	115–230
Rpm Range	1325–3450
No. of Speeds	1 or 3
No. of Shafts	1



#### 42-FRAME AC MOTOR

Frame Size	42
HP Range	1/30 to 1/2
Voltage Range	115–230
Rpm Range	1075–3450
No. of Speeds	1 or 3
No. of Shafts	1 or 2



#### 48-FRAME AC MOTOR

Frame Size	48
HP Range	1/6 to 3/4
Voltage Range	115–230
Rpm Range	825–3450
No. of Speeds	1, 2 or 3
No. of Shafts	1 or 2



#### 56-FRAME SPLIT PHASE MOTOR

Frame Size	56
HP Range	1/3 to 1
Voltage Range	115–230
Rpm Range	1140–1725
No. of Speeds	1 or 2
No. of Shafts	1

ADDITIONAL MOTOR OFFERINGS EAST WEST MANUFACTURING



