

- Act with **INTEGRITY** in everything we do.
- Be **ACCOUNTABLE** and do what we say we are going to do.
- OPEN BORDERS to enable our customers to leverage the efficiencies of a transparent global supply chain.
- Embrace **DIVERSITY** in all things industries, processes, team members and cultures.
- 5 COLLABORATE with customers to maximize their competitiveness.

- Welcome the opportunities to **LEARN** regardless of how they arise.
- 7 Demand the highest levels of **QUALITY** from our team members to the benefit of our customers.
- 8 EMPOWER our team to innovate and foster their entrepreneurial spirit in support of customer goals.
- 9 SUPPORT the communities in which we operate.
- RESPECT the rights, safety and cultures of our team members and strive to develop partnerships with like-minded suppliers.